

# Electra<sup>®</sup> AAA

## Shielded Metal Arc Welding (SMAW – Stick)

Cuts, grooves, pierces, gouges and preps all metals, except magnesium.

### Features

- Fast
- Easy Re-Strike
- High Arc Force
- AC / DC
- All Positions
- Low Work Temperature
- Significantly Less Fumes
- No Carbon Deposits

### Characteristics

**Electra AAA** is a gouging and cutting electrode designed to provide you with exceptional gouging, piercing and cutting capabilities. **Electra AAA** features low smoke, high arc force and low fumes.

### Technical

Size and Amps AC/DC ±20%

| Inches | 1/8   | 5/32  | 3/16  |
|--------|-------|-------|-------|
| (mm)   | (3.2) | (4.0) | (4.8) |
| Amps   | 225   | 300   | 375   |

With DC use straight polarity (DCEN).

### Application

- Designed as a tool for removing welds or base metals with very little effort.
- Also acts as a contaminant remover and preheater when welding dirty, oil-soaked cast irons.
- Ideally used to cut out welds on stainless steels, remove hardfacing materials, make quick cuts when a cutting torch or plasma unit is not readily available.