

LaserBest® Step Reamer

Premium Cutting Tool For Enlarging or Deburring Drill Holes

Features

- Expands holes to 5 precise sizes using a single tool
- Made of the highest quality tool steel
- Suitable for most metals including Stainless Steel
- Enlarge material up to 1/2" thick
- Titanium Nitrides and Black Oxides increase hardness and lubricity for quick and smooth cutting
- "No Spin" 3/8 shank with 3 flats

Overview

The LaserBest® Step Reamer is a high quality and convenient tool for expanding or deburring holes up to 1/2" thick. Suitable for use on most metals including stainless, each Step Reamer has 5 individual steps designed to cover the most common bolt hole sizes. Simply drill a pilot hole, attach the Step Reamer to a hand drill or drill press and you're ready to go.

Part #	Each Reamer has Five Different Step Sizes				
	Step 1	Step 2	Step 3	Step 4	Step 5
90582	5/16"	3/8"	7/16"	1/2"	9/16"
90583	9/16"	5/8"	11/16"	3/4"	13/16"
90584	13/16"	7/8"	15/16"	1"	1-1/16"
90586	Complete Set of ALL 3 Step Reamers in Protective Case				



#90582
5/16"–9/16"



#90583
9/16"–13/16"



#90584
13/16"–1-1/16"

Application

- Avoid Overheating by using LaserBest Cutting Fluid and running the drill at a slow speed.
- To increase longevity of the tool, drill a pilot hole first, then use the Step Reamer to enlarge the hole to the desired size.